

ITW Permatex  
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## Material Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

**Product Name:** PLASTIC THREADLOCKER 10 GR  
**Item No:** 19920  
**Product Type:** Cyanoacrylate ester

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	Weight%	ACGIH; TLV-TWA	OSHA PEL
ETHYL-2-CYANOACRYLATE 7085-85-0	40-70	0.2 ppm	Not listed
DIETHYLHEXYL MALEATE 142-16-5	25-40	Not listed	Not listed

### 3. HAZARDS IDENTIFICATION

**Toxicity:** Skin contact may cause burns. Bonds skin rapidly and strongly. Causes eye irritation. Irritates mucous membranes.  
**Primary Routes of Entry:** Eye and skin contact, ingestion, inhalation  
**Signs and Symptoms of Exposure:** Vapor is irritating to eyes and mucous membranes above TLV. Prolonged and repeated overexposure to vapors may produce symptoms of non-allergic asthma in sensitive individuals.  
**Aggravated Medical Condition:** None known.

### 4. FIRST AID MEASURES

**Ingestion:** Ingestion is not likely. The adhesive solidifies and adheres in the mouth. If lips are accidentally stuck together, apply lots of warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips with direct opposing action. Saliva will lift the adhesive in one half to two days.

**Inhalation:** Move to fresh air in case of accidental inhalation of vapours. Oxygen or artificial respiration if needed. Obtain medical attention.

**Skin Contact:** Remove excess adhesive. Soak in warm, soapy water. The adhesive will come loose from the skin in several hours. Cured adhesive does not present a health hazard even when bonded to the skin. For skin adhesion, first immerse the bonded surfaces in warm, soapy water. Peel or roll the surfaces apart with the aid of a blunt edge, e.g., spatula or teaspoon handle; then remove adhesive from the skin with soap and water. Do not try to pull surfaces apart with a direct opposing action. Cyanoacrylates give off heat on solidification. In rare cases, a large drop will increase in temperature enough to cause a burn. Burns should be treated normally after the lump of cyanoacrylate is released from the tissue as described above.

**Eye Contact:** In the event that eyelids are stuck together or bonded to the eyeball, wash thoroughly with warm water and apply a gauze patch. The eye will open without further action, typically in 1-4 days. There will be no residual damage. Do not try to open the eyes by manipulation. If cyanoacrylate is introduced into the eyes, it will attach to the eye protein and will disassociate from it over intermittent periods, generally several hours. This will cause periods of weeping until clearance is achieved. During this period, double vision may be experienced together with a lachrymatory effect, and it is important to understand the cause and realize that disassociation will normally occur within a matter of hours, even with gross contamination.

### 5. FIRE FIGHTING MEASURES

**Flash Point °F(C°):** 189°F (87°C) TCC  
**Recommended Extinguishing Media:** Carbon Dioxide, Dry Chemicals, Foam.  
**Special Fire-Fighting Procedures:** Firefighters should wear self-contained breathing apparatus.  
**Hazardous Products of Combustion:** Oxides of carbon  
**Unusual Fire/Explosion Hazards:** May polymerize exothermically.

**Lower Explosive Limit:** Not determined.  
**Upper Explosive Limit:** Not determined.

## 6. ACCIDENTAL RELEASE MEASURES

**Spill Procedures:** Flood with water to polymerize. Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal.

## 7. HANDLING AND STORAGE

**Storage:** Store in a dry area below 90 degrees F. Keep container closed when not in use.  
**Handling:** Avoid contact with skin and eyes. Avoid contact with clothing. Do not inhale vapors. Keep container closed when not in use. Wash hands before eating and smoking.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Eyes:** Safety glasses.  
**Skin:** Neoprene or nitrile gloves recommended. Do not wear protective clothes containing cotton.  
**Ventilation:** General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.  
**Respiratory Protection:** Not required under normal use. An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance:** Blue liquid  
**Odor:** Irritating  
**Boiling Point:** >300°F  
**pH:** Does not apply  
**Solubility in Water:** Insoluble, material hardens  
**Specific Gravity:** 1.0 @ 20°C  
**VOC(Wt.%):** <20 g/l (California SCAQMD Method 316B)  
**Vapor Pressure:** <0.2 mm Hg @ 25°C  
**Vapor Density (Air=1):** 3  
**Evaporation Rate:** Not applicable

## 10. STABILITY AND REACTIVITY

**Chemical Stability:** Stable at normal conditions  
**Hazardous Polymerization:** Hazardous polymerization may occur if over-catalyzed or insufficiently aerated after catalyzation. This polymerization is exothermic  
**Incompatibilities:** Polymerized by contact with water, alcohols, amines or alkalies.  
**Conditions to Avoid:** Avoid contact with clothes, fabrics, rags or tissue. Contact with these material may cause polymerization.  
**Hazardous Products of Combustion:** Oxides of carbon

## 11. TOXICOLOGICAL INFORMATION

Oral LD50 (rat) >5,000 mg/kg  
Dermal LD50 (rabbit) >2,000 mg/kg

## 12. ECOLOGICAL INFORMATION

No data available

## 13. DISPOSAL CONSIDERATIONS

**Recommended Method of Disposal:** Disposal should be made in accordance with federal, state and local regulations.  
**US EPA Waste Number:** NH - Not a RCRA Hazardous Waste Material

## 14. TRANSPORTATION INFORMATION

**DOT (49CFR 172)**  
**U.S. Department of Transportation - DOT - 49 CFR (Ground)**

**DOT Shipping Name:** Not regulated  
**Hazard Class:** None  
**UN/ID Number:** None

### **IATA (Air)**

**Proper Shipping Name:** Not regulated  
**Class or Division:** None  
**UN/ID Number:** None

### **IMDG (Vessel)**

**Product Name:** PLASTIC THREADLOCKER 10 GR

**Item No.** 19920

**Proper Shipping Name:** Not regulated  
**Hazard Class:** None  
**UN Number:** None  
  
**Marine Pollutant:** None

## 15. REGULATORY INFORMATION

**SARA 313 Chemicals:** The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

**California Proposition 65:** No California Prop 65 chemicals are known to be present.

**TSCA Inventory Status:** All components of this product are listed (or exempt) on the EPA TSCA inventory.

## 16. OTHER INFORMATION

**Estimated NFPA Rating:** HEALTH 2, FLAMMABILITY 2, REACTIVITY 1.

**Estimated HMIS Classification:** HEALTH 2, FLAMMABILITY 2, PHYSICAL HAZARD 0

(NFPA is a registered trademark of the National Fire Protection Association)

HMIS is a registered trademark of the National Paint and Coatings Association

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